



Flux Product Specification

TEST NAME	TEST METHOD	Specification (Typical)
Softening Point, °C/°F	D-36	39 / 102
Penetration @ 25°C	D-5	230
Flash Point, °C/°F	D-92	271+ / 520+
Viscosity, Brookfield, cP 210°F	D-4402	1950
Sulfur, % wt.	D-4294	1.7