

Product Information



SawGard® Saw Guide Oil

DESCRIPTION

XTREME® Saw Guide Oils are blends of highly refined naphthenic basestocks fortified with Extreme Pressure (EP), soluble emulsifier and special tackiness additives to provide lubrication and cleaning properties on modern high speed lumber cutting machinery. They are suitable for use in spray mist, drip or other systems lubricating gang saws used in high speed edgers, drop saws on trimmers and band saws used in processing raw timber.

XTREME® Saw Guide Oils have emulsification characteristics to allow correct mixing of oil and water and tackiness properties to cling to saw and guide components. **XTREME® Sawguide Oils** are designed for use with modern thin-kerf equipment in both hardwood and softwood mills.

APPLICATION

- Edger gangsaws
- Trimmers
- Bandmills
- Older sawmill applications where circular saws are used
- Smaller portable circular or bandmills

BENEFITS

- Special base oils provide natural solvency to dissolve resins
- Excellent emulsification of water
- High tackiness to stay on saws and guides
- Non-corrosive & non-staining
- Outstanding low temperature flow properties

PERFORMANCE LEVELS

Field tested in hardwood and softwood mills

| TYPICAL PROPERTIES | METHOD | 46 | 100 | 150 |
|-------------------------|--------|------|--------|-------|
| Viscosity, cSt at 40°C | D 445 | 46.6 | 107.10 | 141.9 |
| Viscosity, cSt at 100°C | D 445 | 6.0 | 9.64 | 11.3 |
| Viscosity Index | D 2270 | 60 | 53 | 49 |
| Flash Point, °C | D 92 | 218 | 222 | 228 |
| Pour Point, °C | D 97 | -34 | -21 | -18 |

The information on this Product Data Sheet is believed to be accurate and is typical of current production. Specifications are subject to change without notice.

Health And Safety Information See separate Material Safety Data Sheets available on request.



CROSS PACKAGING DIVISION

SMACKOVER, AR 71762 ■ USA ■ PHONE 800 864-6275 ■ FAX 870 864-8656